INSPECTION REPORT

Incoming, in-process, final or pre-dispatch

Report no.	Date	Stage	Customer or supplier
Part no. and name	Drawing and revision	PO, GRN or work order	Heat or batch no.
Lot size	Inspection level and code	Sample size	AQL and Ac / Re

Dimensional and visual checks

Sr.	Characteristic	Class	Nominal	LSL	USL	Instrument and ID	S1	S2	S3	S4	S5	Tolerance band	Result

Defects found in the sample

Sr.	Defect	Class	Qty found	Ac	Re	Decision for this class
			Total defects in sample			

Sample result

Sample size inspected	

Defective pieces in the sample	
Defective in the sample, %	

Lot decision and disposition

Inspected by	Checked by (QA engineer)	Approved by (QA head)